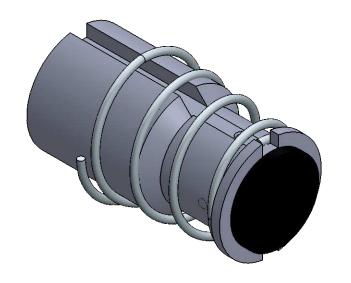
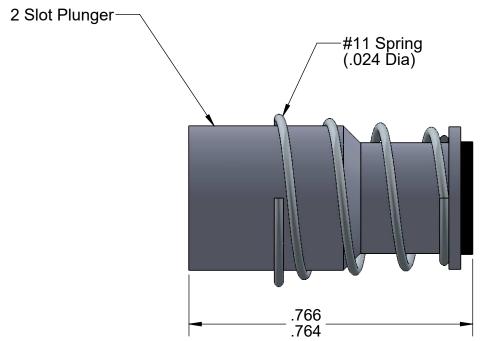
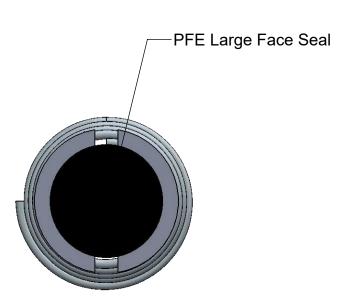
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Rev	ECR	Description	Date	Ву
Α		Production Release	12/27/18	BLS

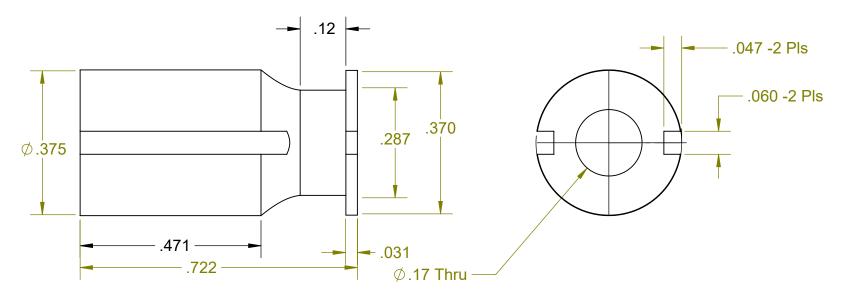






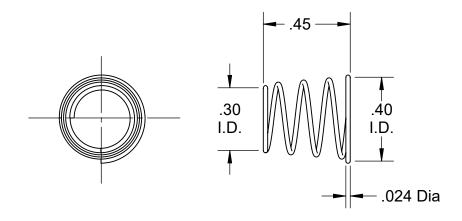
UNLESS OTHERWISE SPECIFIED:	A C 1 A C								
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±	Capstan AG								
ANGULAR: MACH± BEND ±		Name	Date TITLE: Plunger Assembly				2 Slot		
TWO PLACE DECIMAL ±	Drawn	BLS	12/27/18		Plunger Assembly, 2 Slot Standard Spring, Large Face			^	
THREE PLACE DECIMAL ±	Checked			PFE Seal					
INTERPRET GEOMETRIC TOLERANCING PER:	QA APP								
MATERIAL				SIZE	DWG No:	716009-1	1 [REV	
FINISH				В		7 16009-1	15	Α	
DO NOT SCALE DRAWING				SCALE: None			SHEET	1 of 2	

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4 Slot Plunger

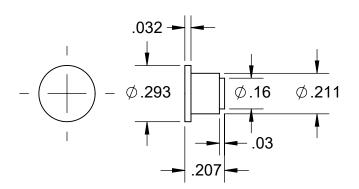
Material: Stainless Steel



Plunger Spring

Material: .024 Dia Stainless Steel

Rev ECR		ECR	Description	Date	Ву	
	Α		Production Release	12/27/18	BLS	



Plunger Tip

Material: PFE Rubber, Black

UNLESS OTHERWISE SPECIFIED:	^ -								
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±	Capstan AG								
ANGULAR: MACH± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	Drawn	Name BLS	Date 12/27/18	TITLE:	Plung Standa	2 Slot ge Fac	Slot je Face		
INTERPRET GEOMETRIC TOLERANCING PER:	QA APP				Plunger Assembly, 2 Slot Standard Spring, Large Face PFE Seal				
MATERIAL				SIZE	DWG No:	716009-115		REV	
FINISH				В		7 10009-1	15	Α	
DO NOT SCALE DRAWING				SCAL	.e: Nor	ne	SHEET	2 of 2	