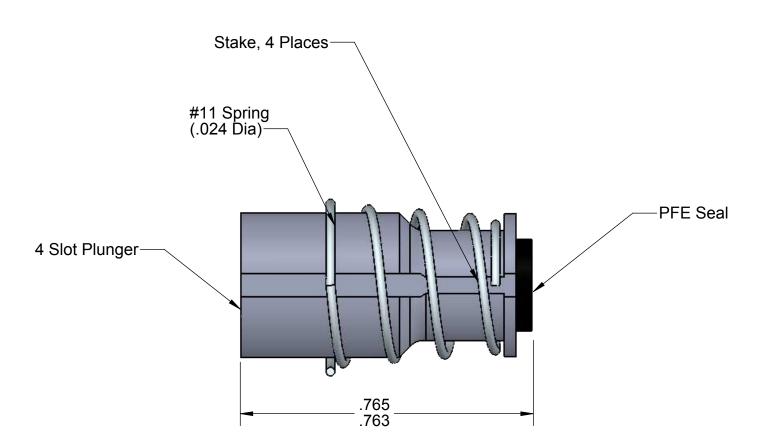
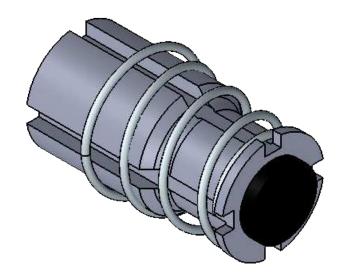
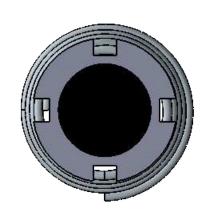
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Rev	ECR	Description	Date	Ву	App
Α		Production Release	7/14/15	BLS	







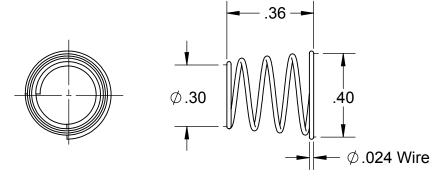
See Page 2 for Parts Dimensions

UNLESS OTHERWISE SPECIFIED:	CAPSTAN SECULO AG Systems, Inc. APPLICATION SYSTEMS FOR PROFFESIONALS			CAPSTAN AG SYSTEMS, INC.				
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±				4225 S.W. Kirklawn Ave., Topeka, KS 66609				
ANGULAR: MACH± BEND ±		Name	Date	TITLE:	TLE:		la la c	
TWO PLACE DECIMAL ±	Drawn	<u>BLS</u>	12/14/12			Plunger Assembly		
THREE PLACE DECIMAL ±	Checked				PFE Seal			
INTERPRET GEOMETRIC TOLERANCING PER:	QA APP				4	Spring		
MATERIAL				SIZE	DWG No:	740000 44		REV
FINISH				В		716009-11	4	Α
DO NOT SCALE DRAWING	DO NOT SCALE DRAWING			SCAL	E: No	one	SHEET	1 of 2

PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CAPSTAN AG INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF CAPSTAN AG INC IS PROHIBITED Pin Hole R16.70 Pin Hole Q.378 Q.378 Q.378 Q.370 Q.170 Thru

4 Slot Plunger

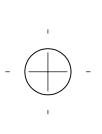
Material: Stainless Steel

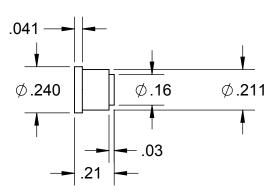


Plunger Spring

Material: .024 Dia Stainless Steel

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Α		Production Release	7/14/15	BLS		





Plunger Tip

Material: PFE Rubber, Black

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL +				4225 S.W. Kirklawn Ave., Topeka, KS 66609					
ANGULAR: MACH + BEND +		Name	Date	TITLE:	Plunger Assembly PFE Seal				
TWO PLACE DECIMAL ±	Drawn Checked	BLS	12/14/12			Cimpia			
THREE PLACE DECIMAL ±				1					
INTERPRET GEOMETRIC				+	4 Slot, Standard Spri				
TOLERANCING PER:	QA APP					. Giot, Gtaridard Opini			
MATERIAL				SIZE	DWG No:	740000 44	1.4	RĘV	
				В		716009-11	14	Α	
FINISH				ט					
DO NOT SCALE DRAWING				SCALE: None SHEET 2			2 of 2		