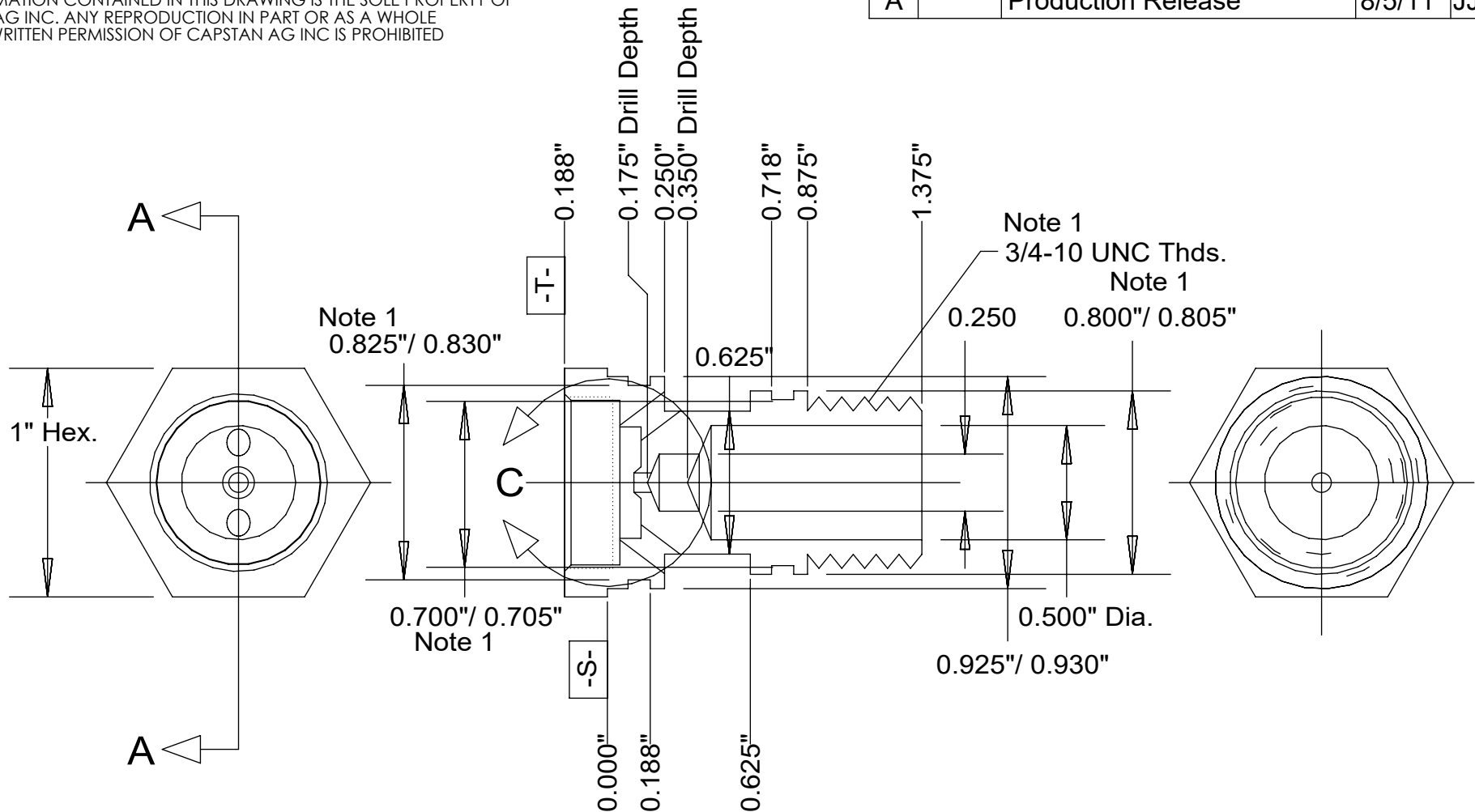


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REV	ECR	DESCRIPTION	DATE	BY
A		Production Release	8/5/11	JJG



Material: Stainless Steel

Remove all burrs.

Tolerance: +/- 0.005 Unless Specified Otherwise

Note 1: Center concentric diameters within 0.002" Dia.

See 620103-001 for cavity detail reference.

UNLESS OTHERWISE SPECIFIED:		 CAPSTAN AG SYSTEMS, INC. APPLICATION SYSTEMS FOR PROFESSIONALS		CAPSTAN AG SYSTEMS, INC. 4225 Kirlawn Ave., TOPEKA, KS 66609	
DIMENSIONS ARE IN INCHES		Name		Date	
TOLERANCES:		JJG		8/5/11	
FRACTIONAL ±		Checked			
ANGULAR: MACH ± BEND ±		QA APP			
TWO PLACE DECIMAL ±		TITLE: Valve Body - NH3 1/16" Office			
THREE PLACE DECIMAL ±					
INTERPRET GEOMETRIC TOLERANCING PER:		SIZE		DWG No:	
MATERIAL		A		620212-001	
FINISH		SCALE: None		REV A	
DO NOT SCALE DRAWING				SHEET 1 of 2	

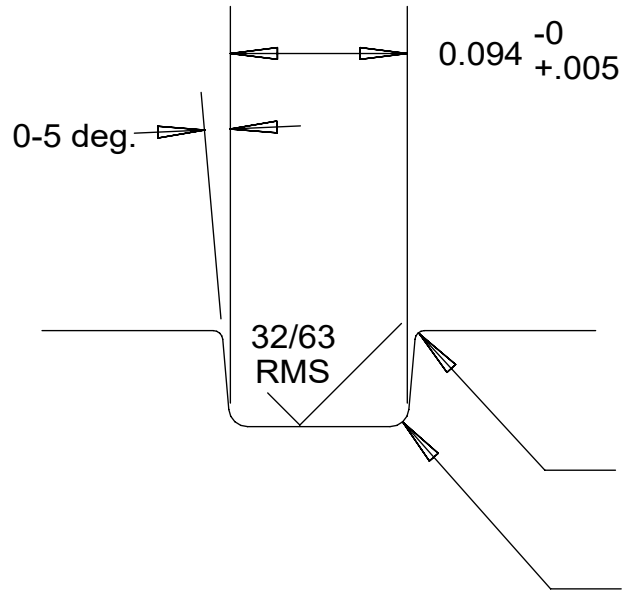
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REV	ECR	DESCRIPTION	DATE	BY
A		See Page 1	8/5/11	JJG

Groove Detail - G (Two Grooves)

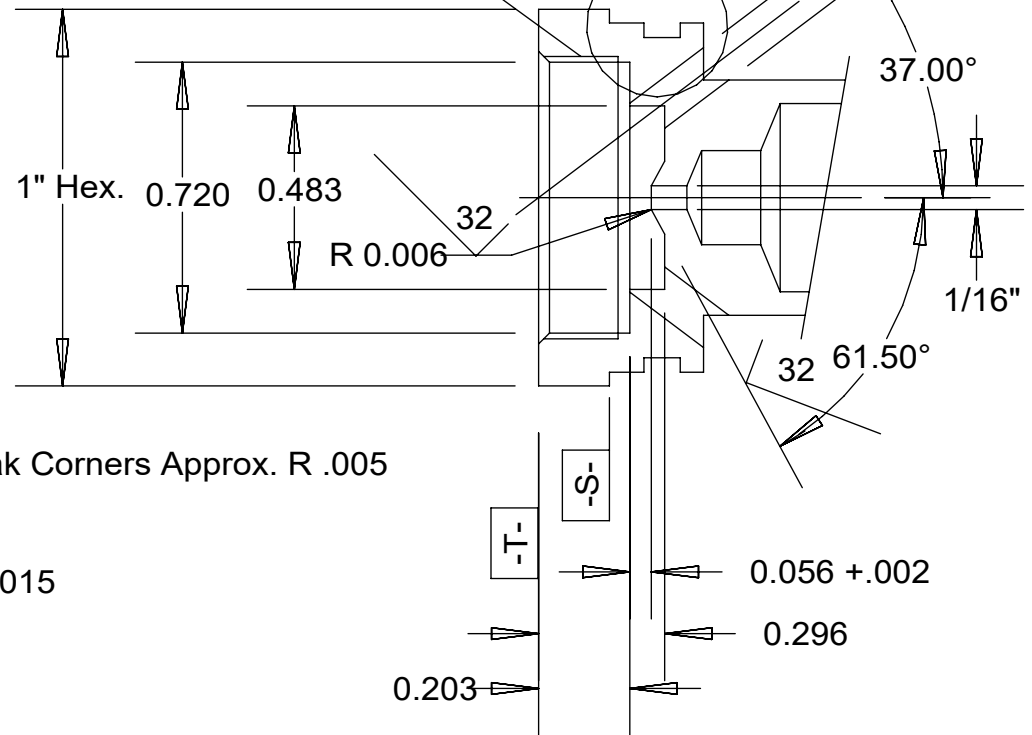
Scale 10:1



Cavity Detail - C (Ref. - See Note)

Scale 2:1

3/4-32 UN-26 x 0.155 MFT
45 deg. Cham. to 0.775 Dia.



All Cavity Dimensions Shown are Reference
For Detailed Cavity Dimensions:
KIP Incorporated
72 Spring Lane
Farmington, CT 06032
800-722-5547
Drawing: B-73212, MS-0108
Cavity Tooling Required

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm$
ANGULAR: MACH $\pm$ BEND $\pm$
TWO PLACE DECIMAL $\pm$
THREE PLACE DECIMAL $\pm$
INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL

FINISH

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CAPSTAN
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APPLICATION SYSTEMS FOR PROFESSIONALS

	Name	Date
Drawn	JJG	8/5/11
Checked		
QA APP		

CAPSTAN AG SYSTEMS, INC.
4225 Kirklawn Ave., TOPEKA, KS 66609

TITLE:
Valve Body - NH3
1/16" Orifice

SIZE	DWG No:	REV
A	620212-001	A
SCALE: None		SHEET 2 of 2