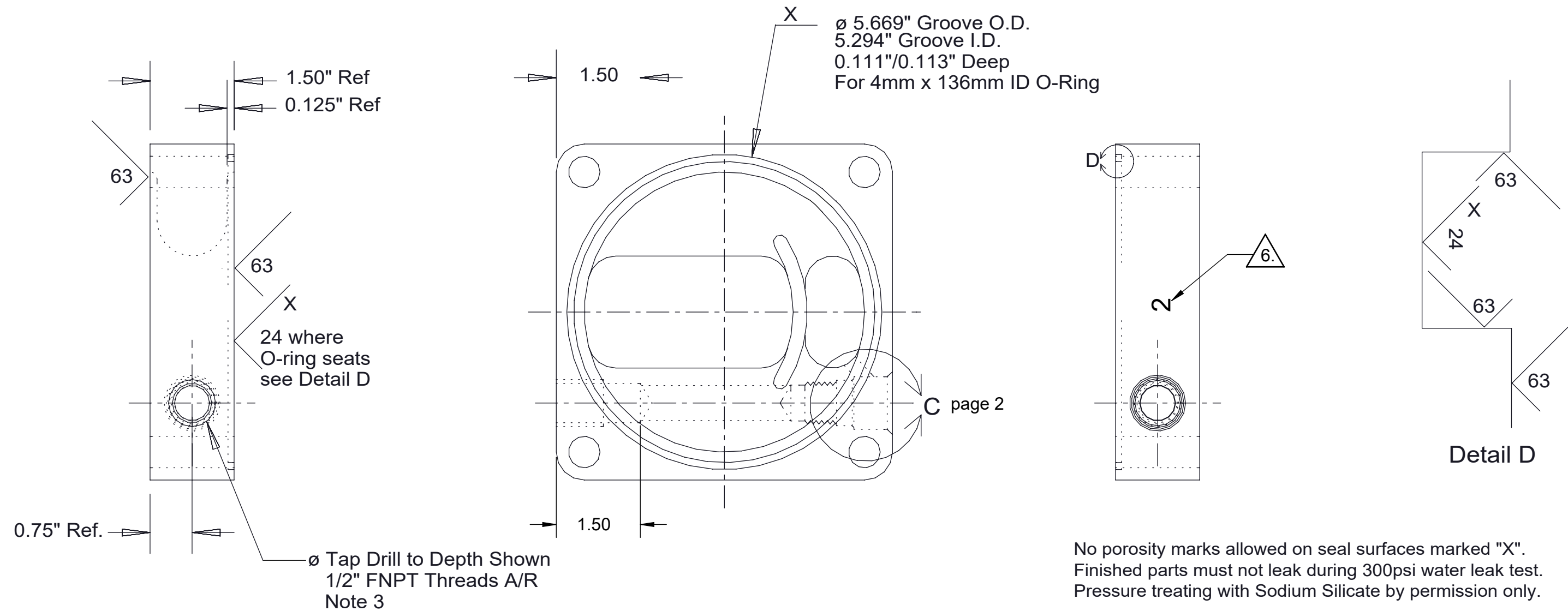



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Rev	Description	Date	By	App
B	Redrawn in SolidWorks	4/23/14	BLS	



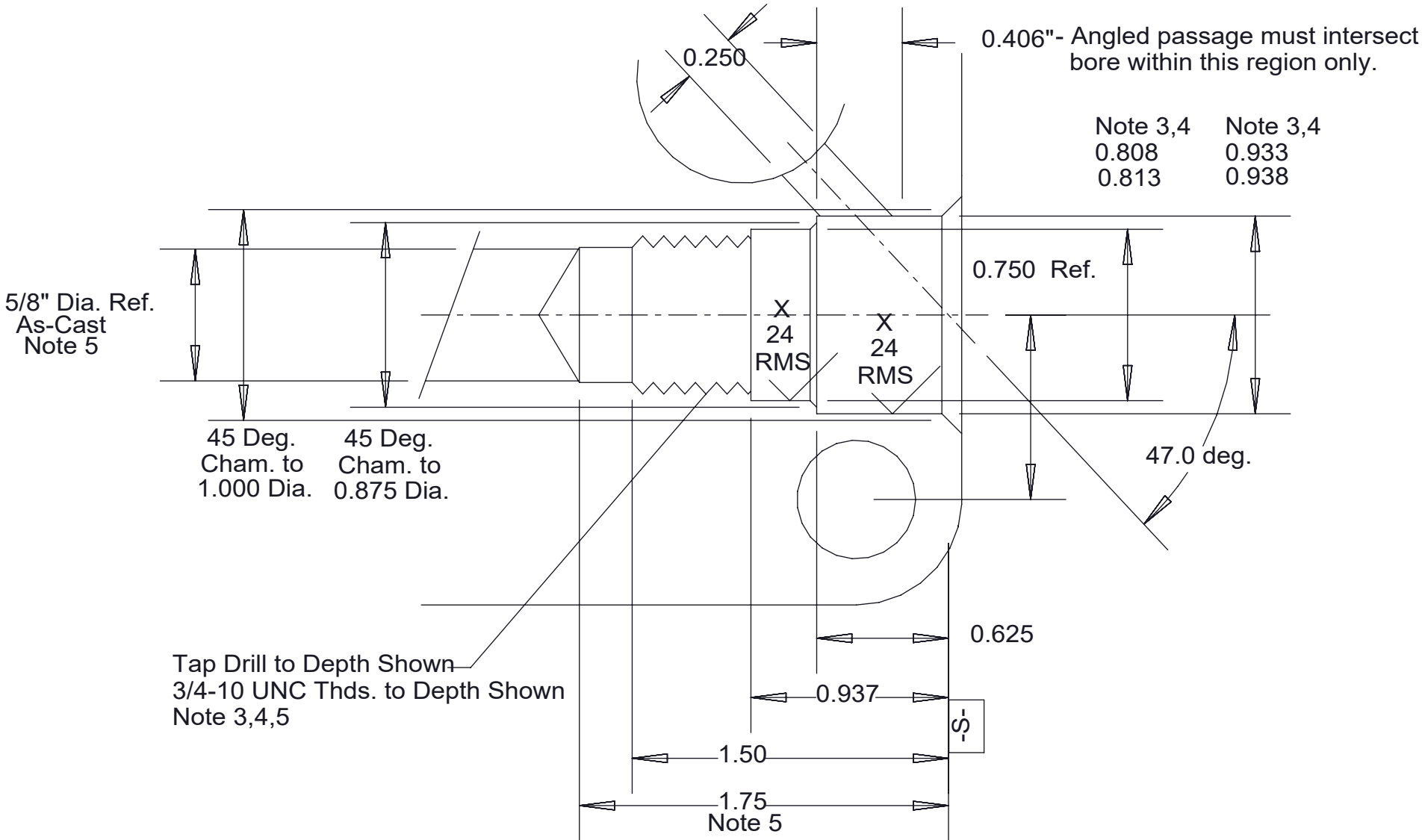
Notes:

1. Remove all burrs.
2. Tolerance +/-0.005 unless otherwise specified.
3. Center port dimensions on cast passages.
4. Center concentric bore within 0.002 diameters.
5. If no core passage, tap drill through.
6. Add stamping or etching on this surface.

UNLESS OTHERWISE SPECIFIED:		<div><div><div>100%</div><div></div><div>Since 1981</div></div><div>CAPSTAN<sup>®</sup> Ag Systems, Inc.</div></div>		<div><div>CAPSTAN AG SYSTEMS, INC.</div><div>4225 S.W. Kirklawn Ave., Topeka, KS 66609</div></div>	
DIMENSIONS ARE IN INCHES		<div><div><div>Title</div><div>Slice, Single Port Machined</div></div></div>			
TOLERANCES:					
FRACTIONAL ±					
ANGULAR: MACH ± BEND ±					
TWO PLACE DECIMAL ±					
THREE PLACE DECIMAL ±		TITLE:			
INTERPRET GEOMETRIC		Drawn		JJG	05/01/03
TOLERANCING PER:		Checked			
MATERIAL 620102-001		QA APP			
FINISH		SIZE B		DWG No: 620140-001	
DO NOT SCALE DRAWING		SCALE: None		REV B	
				SHEET 1 of 2	

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Rev	Description	Date	By	App
B	See page 1	4/23/14	BLS	



**Detail C**  
Scale 1.5:1

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DIMENSIONS ARE IN INCHES				4225 S.W. Kirklawn Ave., Topeka, KS 66609			
TOLERANCES:				TITLE: Slice, Single Port Machined			
FRACTIONAL ±				Drawn	JJG	05/01/03	
ANGULAR: MACH ± BEND ±				Checked			
TWO PLACE DECIMAL ±				QA APP			
THREE PLACE DECIMAL ±							
INTERPRET GEOMETRIC TOLERANCING PER:							
MATERIAL							
FINISH							
DO NOT SCALE DRAWING							
				SIZE	DWG No:	620140-001	REV
				B			B
				SCALE: None			SHEET 2 of 2