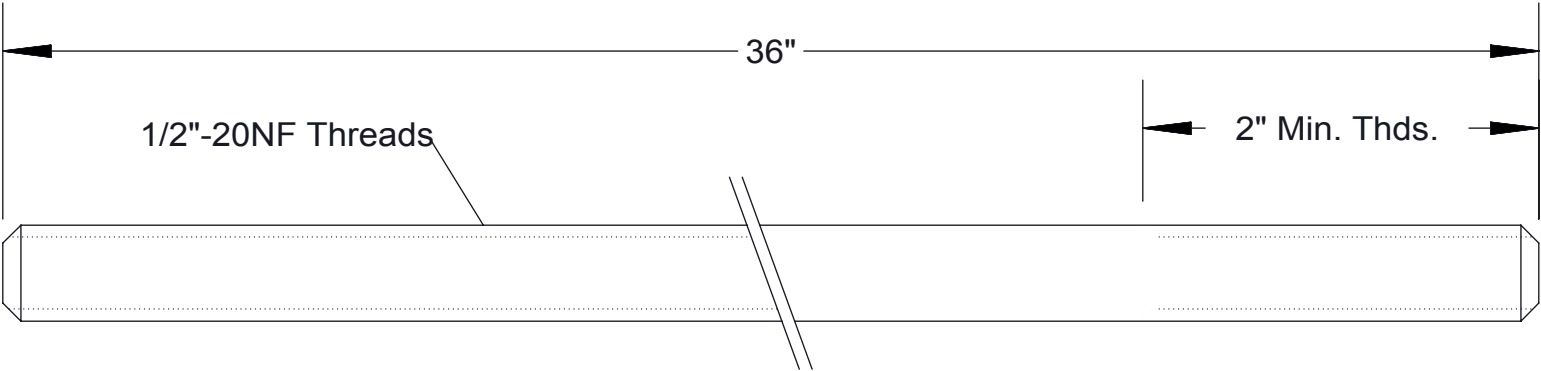


REV	DESCRIPTION	DATE	BY	ID	PART NUMBER	DESCRIPTION	QTY
A	Production Release Added P/N's by Length	05/02/03	JJG				



Note: Bevel newly cut edges with grinder and clean threads using 1/2"-20 die.

Cut Rod to Length as Follows:

Part Number (#Slices) = Length in Inches

- 620109-002 (4x) = 10.0"
- 620109-003 (5x) = 11.5"
- 620109-004 (6x) = 13.0"
- 620109-005 (7x) = 14.5"
- 620109-006 (8x) = 16.0"
- 620109-007 (9x) = 17.5"
- 620109-008 (10x) = 19.0"
- 620109-009 (11x) = 20.5"
- 620109-010 (12x) = 22.0"

Material: Grade B7 Chromium-Molybdenum Alloy Steel
 AISI 4140 material meets ASTM A193 for Grade B7
 Minimum Tensile Strength = 125,000 psi
 Hardness = RC 28-32

Source: McMaster Carr Co.
 PN: 92580A111

Custom lengths may be made from solid rod and threaded per minimum thread length specification.

Note: For field service only, grade-8 threaded rod may be purchased locally and substituted.

CAPSTAN AG SYSTEMS, INC.					Threaded Rod
101 N. KANSAS AVE., TOPEKA, KS 66603					1/2"-20NF X 36"
DATE	BY	SCALE	PAGE	SIZE	620109-001
02/10/03	JJG	NONE	1 OF 1	A	