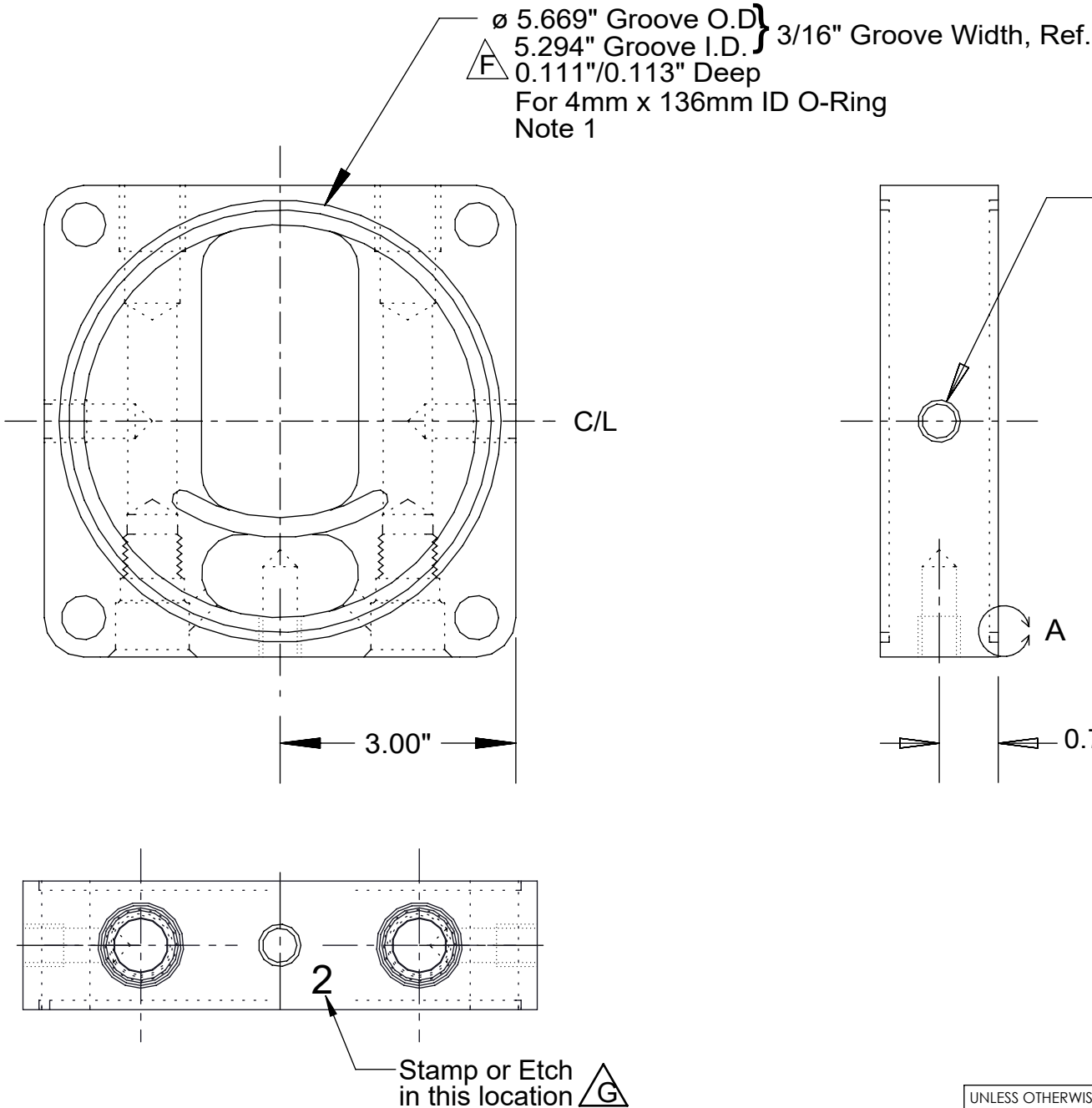




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Rev	Description	Date	By	App
B	Added Third 1/4" NPT Port	05/01/03	JJG	
C	Revised Part Name	5/30/03	RDC	
D	Added Fourth 1/4" NPT Port	10/05/06	JJG	
E	Back to Three 1/4" Ports	08/07/08	JJG	
F	Add Sht 2, Chgd Groove RMS Spec bore was . 810-.8.15 and .935-.940	01/24/14	ADL	
G	Changed Drawing Format Material 620103-001 (Dual port slice) was 620102-001 (Slice casting) Added stamping or etching	4/23/14	BLS	



Detail A

Tolerance: +/- 0.005" Unless Specified
Remove all burrs.
Note 1: No porosity marks allowed in groove.
Parts must not leak during 300psi water test.
Pressure treating with Sodium Silicate by permission only.

	UNLESS OTHERWISE SPECIFIED:		 CAPSTAN Ag Systems, Inc.		CAPSTAN AG SYSTEMS, INC. 4225 S.W. Kirklawn Ave., Topeka, KS 66609													
	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		<table><tr><td></td><td>Name</td><td>Date</td></tr><tr><td>Drawn</td><td>JJG</td><td>11/17/00</td></tr><tr><td>Checked</td><td></td><td></td></tr><tr><td>QA APP</td><td></td><td></td></tr></table>			Name	Date	Drawn	JJG	11/17/00	Checked			QA APP			TITLE: Slice, Master Machined	
		Name			Date													
	Drawn	JJG			11/17/00													
	Checked																	
	QA APP																	
INTERPRET GEOMETRIC TOLERANCING PER:																		
MATERIAL 620103-001 Dual port slice																		
FINISH				SIZE B	DWG No: 620104-001	REV G												
DO NOT SCALE DRAWING				SCALE: None		SHEET 1 of 1												