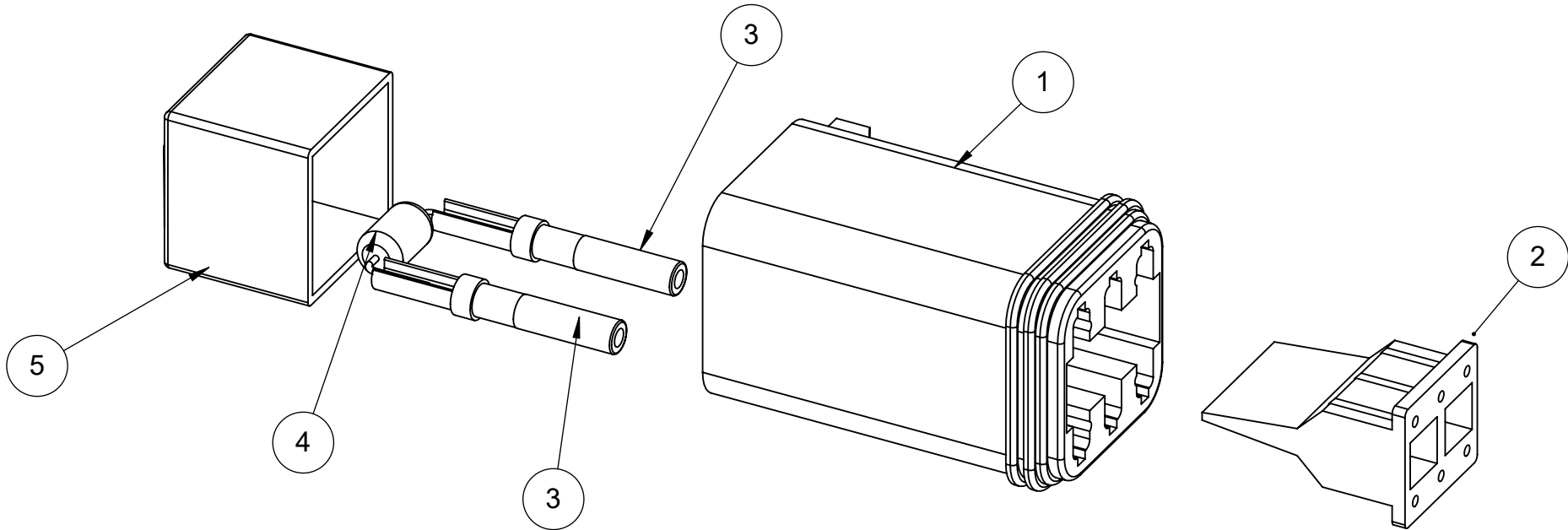


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Rev	ECR	Description	Date	By	App
A	2325	Production Release	6/25/18	BLS	



See Sheets 2 & 3 For Assembly Instructions

7	716004-261B	Epoxy Potting, Part B	.0005
6	716004-261A	Epoxy Potting, Part A	.0005
5	716008-115	End Cap, 1/2" x 1/2" Plastic	1
4	701005-120	Resistor, 120 Ohm	1
3	706530-336	Terminal, Socket 16-18ga.	2
2	706530-316	Wedge, Plug, 6 pin DT	1
1	706530-306	Plug, 6 pin DT	1
Item	Part Number	Description	Qty

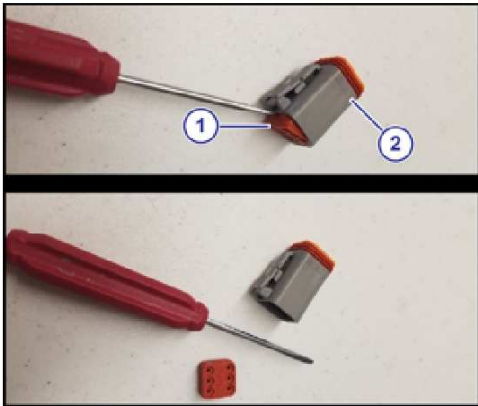


Name		Date	TITLE:	
Drawn		BLS	Can Terminator,	
Checked		6/25/18		
QA APP				
SIZE		DWG No:	REV	
B		150003-005	A	
SCALE: None			SHEET 1 of 3	

Rev	ECR	Description	Date	By	App
A	2325	Production Release	6/25/18	BLS	

Assembly

1. Remove the

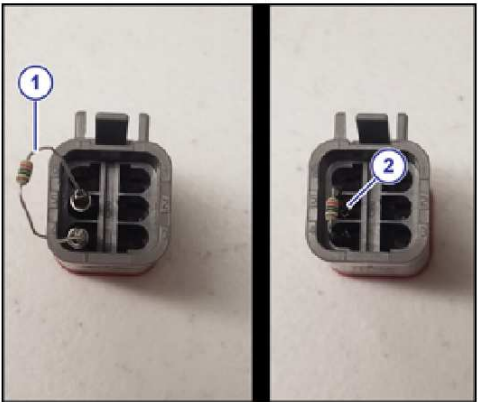


Procedure

seal (1) from DT plug (2).

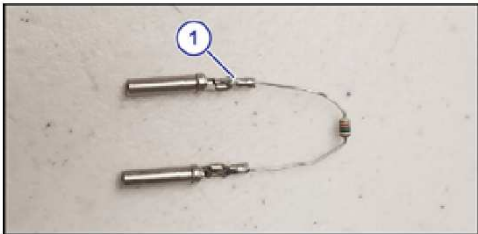
- Populate the into DT plug,
- Press the plug and click

NOTE:
 resistor



terminated resistor (1)
 pinouts 4 and 5.
 terminals (2) into the DT
 into place.
 The orientation of the
 does not matter.

2. Crimp the 2 DT
 resistor and
 connections



sockets to both leads of
 solder the crimped
 (1).

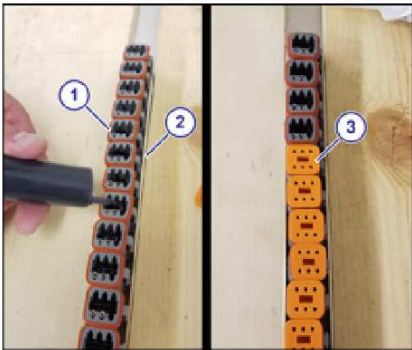
- Install the plastic plug (1) into the DT con-
 nector where the seal was removed.
 - The resistor may need to be centered in
 order to clear edges of plug. The plastic
 plug can be solidly pressed and it will
 stop against shoulder inside the DT connector.



Drawn	BLS	Date	6/25/18	TITLE: Can Terminator,	
Checked					
QA APP					
		SIZE	B	DWG No:	150003-005
		SCALE: None		REV	A
				SHEET 2 of 3	

Rev	ECR	Description	Date	By	App
A	2325	Production Release	6/25/18	BLS	

6. Put the DT potting jig (2), with **IMPORTANT:** wedgelock at must be potting is



connector (1) in the the wedgelock end up. Do not install the this time. The wedgelock removed while the being poured.


7. Use a plastic syringe to apply the potting. Fill the connector with potting carefully so that you do not get potting inside the two DT sockets.
- a. Three or four fills to get to the retention clips inside the connector, wait for potting to settle, then fill covering retention clips a second time.

NOTE: 30 ml of potting will fill 12 CAN terminators.

8. Press the wedgelock (3) in place while the potting is wet.
9. Let the potting cure vertically in jig.

10. After the curing is complete, remove the CAN terminator from jig.



					
Drawn	Name	Date	TITLE:		
	BLS	6/25/18	Can Terminator,		
Checked					
QA APP					
		SIZE	DWG No:	REV	
		B	150003-005	A	
SCALE: None				SHEET 3 of 3	