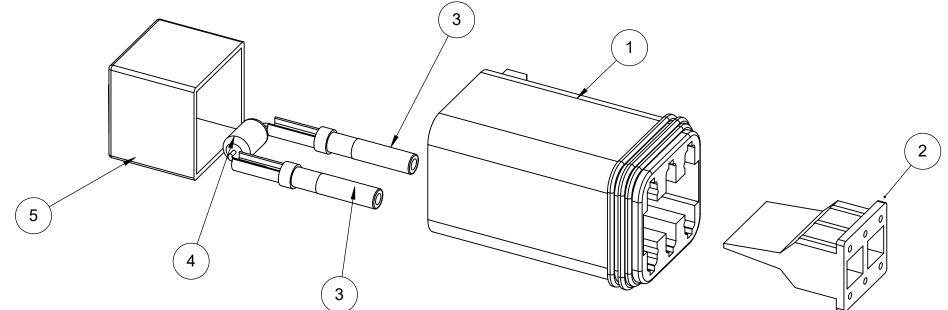
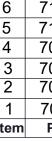
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See Sheets 2 & 3 For Assembly Instructions



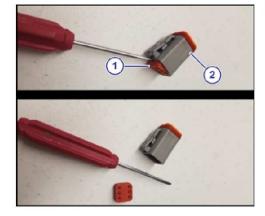
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7	71	6004-261B	Εροχν	Potting, P	art B		0005
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6 5 4 3 2 1	71 71 70 70 70 70 70	6004-261A 6008-115 1005-120 6530-336	Epoxy End Ca Resiste Termir Wedge	Potting, P ap, 1/2" x or, 120 Of al, Socke e, Plug, 6 6 pin DT	art A 1/2" Plas nm t 16-18ga pin DT	tic .	0005 1 1 2
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6 5 4 3 2 1	71 71 70 70 70 70 70	6004-261A 6008-115 1005-120 6530-336 6530-316 6530-306	Epoxy End Ca Resiste Termir Wedge Plug, 6	Potting, P ap, 1/2" x or, 120 Of al, Socke e, Plug, 6 6 pin DT	art A 1/2" Plasi nm t 16-18ga pin DT ption	tic .	0005 1 1 2 1 1
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Assembly

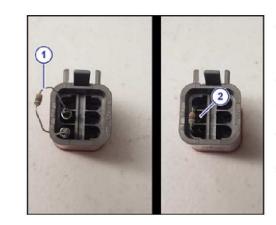
1. Remove the



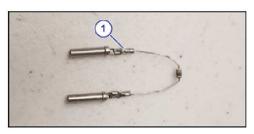
Procedure

seal (1) from DT plug (2).

- 3. Populate the into DT plug,
- 4. Press the plug and click NOTE: resistor



2. Crimp the 2 DT resistor and connections



sockets to both leads of solder the crimped (1).

- 5. Install the plastic plug (1) into the DT connector where the seal was removed.
 - a. The resistor may need to be centered in order to clear edges of plug. The plastic plug can be solidly pressed and it will stop against shoulder inside the DT connector.



ECR	Description	Date	Ву	Арр
2325	Production Release	6/25/18	BLS	

terminated resistor (1) pinouts 4 and 5. terminals (2) into the DT into place. The orientation of the does not matter.





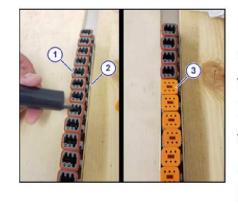
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Rev E A 23

6. Put the DT potting jig (2), with **IMPORTANT:** wedgelock at must be potting is



connector (1) in the the wedgelock end up. Do not install the this time. The wedgelock removed while the being poured.

- 7. Use a plastic syringe to apply the potting. Fill the connector with potting carefully so that you do not get potting inside the two DT sockets.
 - a. Three or four fills to get to the retention clips inside the connector, wait for potting to settle, then fill covering retention clips a second time.

NOTE: 30 ml of potting will fill 12 CAN terminators.

- 8. Press the wedgelock (3) in place while the potting is wet.
- 9. Let the potting cure vertically in jig.
- After the curing is complete, remove the 10. CAN terminator from jig.



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