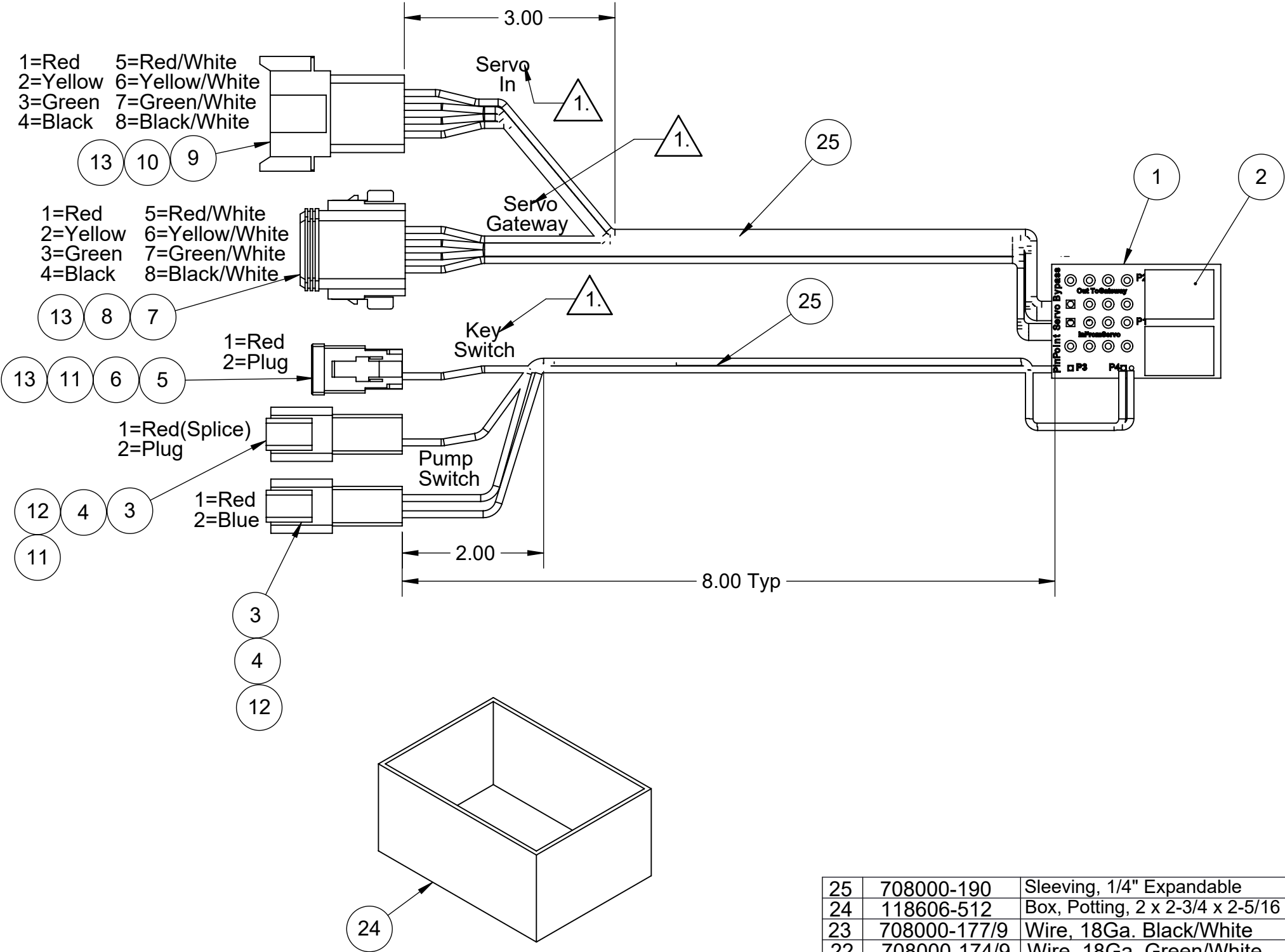


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Rev	ECR	Description	Date	By	App
A	2069	Production Release	10/26/16	BLS	



- Notes:
- Label as Required.
 - Solder & Sleeve Wire, Place into Potting Box, Pot.

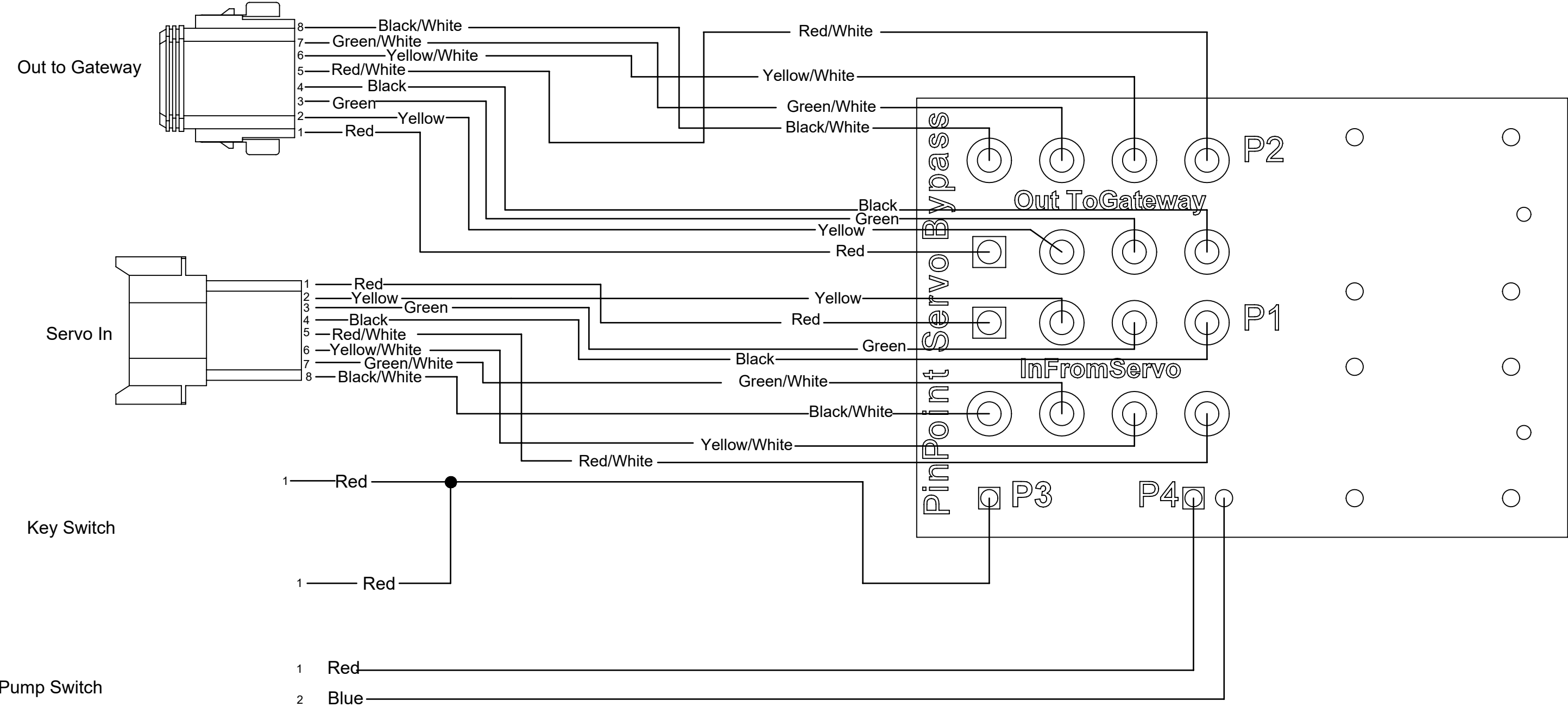
25	708000-190	Sleeving, 1/4" Expandable	12
24	118606-512	Box, Potting, 2 x 2-3/4 x 2-5/16	1
23	708000-177/9	Wire, 18Ga. Black/White	18
22	708000-174/9	Wire, 18Ga. Green/White	18
21	708000-182/9	Wire, 18Ga. Yellow/White	18
20	708000-176/9	Wire, 18Ga. Red/White	18
19	708000-182	Wire, 18Ga. Yellow	18
18	708000-174	Wire, 18Ga. Green	18
17	708000-177	Wire, 18Ga. Black	18
16	708000-178	Wire, 18Ga. Blue	9
15	708000-176	Wire, 18Ga. Red	42
Item	Part Number	Description	Qty

14	706530-159	Shrink Tube, 3/16 x 1.25	1
13	706530-336	Terminal, Female, 16-18Ga.	9
12	706530-335	Terminal, Male, 16-18Ga.	11
11	706530-346	Plug, Cavity, White	2
10	706530-317	Wedge, Receptical, 8 Pin	1
9	706530-307	Connector, Receptical, 8 Pin	1
8	706530-318	Wedge, Plug, 8 Pin	1
7	706530-308	Connector, Plug, 8 Pin	1
6	706530-314	Wedge, Plug, 2 Pin	1
5	706530-304	Connector, Plug, 2 Pin	1
4	706530-313	Wedge, Receptical, 2 Pin	2
3	706530-303	Connector, Receptical, 2 Pin	2
2	703500-134	Switch, Relay	2
1	118681-002	Board, Servo Bypass	1
Item	Part Number	Description	Qty

Drawn	Name	Date	TITLE:
Checked	BLS	10/26/16	Harness
QA APP			Servo Bypass, PP, PPII
		SIZE	DWG No:
		B	118682-001
		SCALE:	None
		REV	A
		SHEET 1 of 2	

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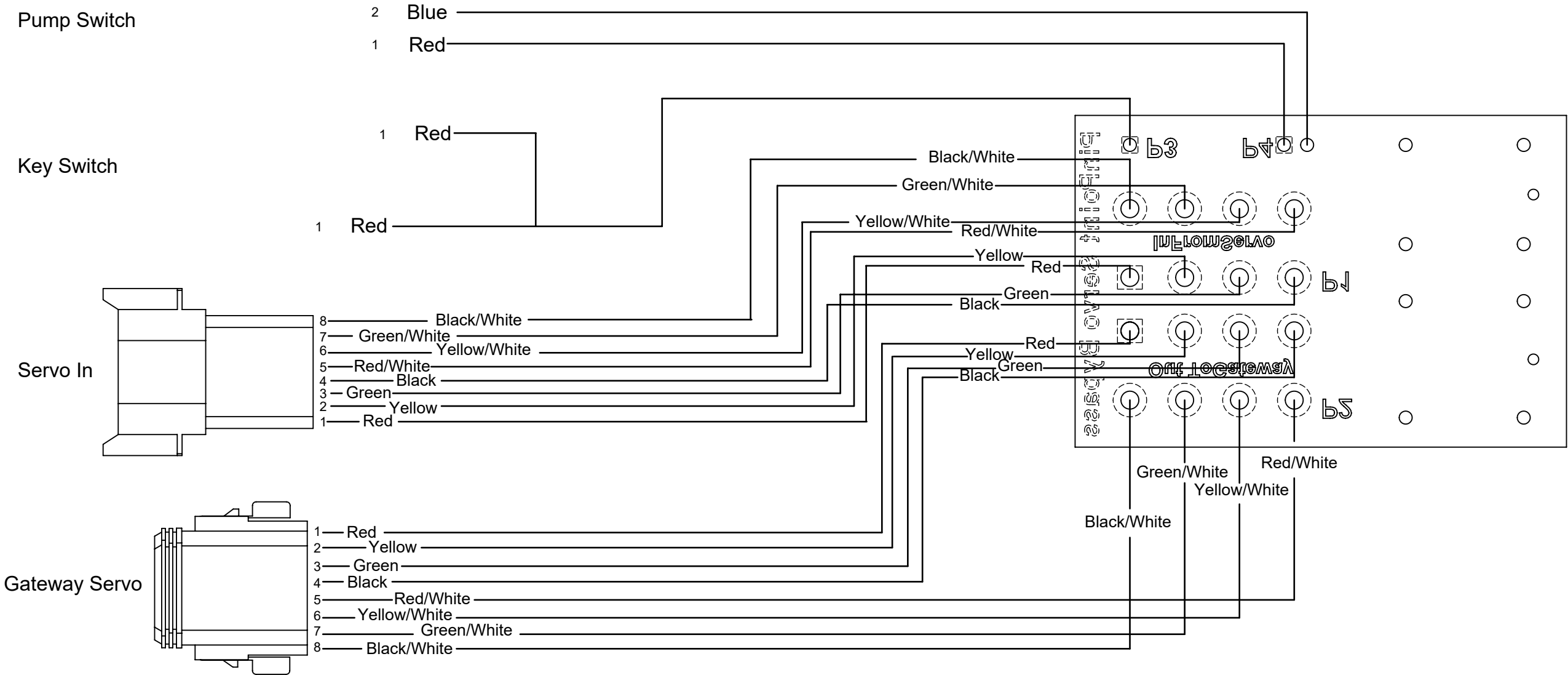
Rev	ECR	Description	Date	By	App
A	2069	Production Release	10/26/16	BLS	



Drawn	Name	10/26/16	TITLE: Harness Servo Bypass, PP, PPII		
Checked					
QA APP					
		SIZE	DWG No:	REV	
		B	118682-001	A	
SCALE: None				SHEET 2 of 2	

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Rev	ECR	Description	Date	By	App
A	2069	Production Release	10/26/16	BLS	



Backside of Board

	Name	Date	TITLE:		
Drawn	BLS	10/26/16	Harness Servo Bypass, PP, PP11		
Checked					
QA APP					
			SIZE	DWG No:	REV
			B	118682-001	A
SCALE: None				SHEET 3 of 3	