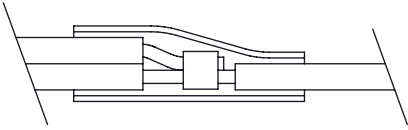
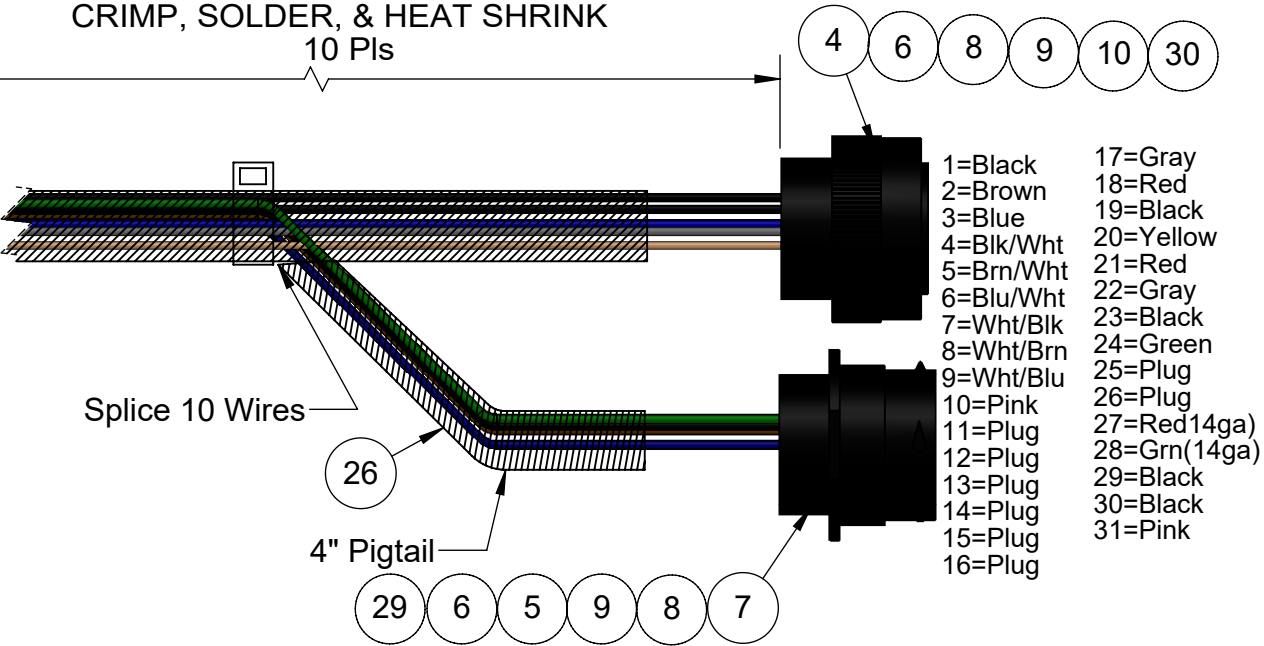
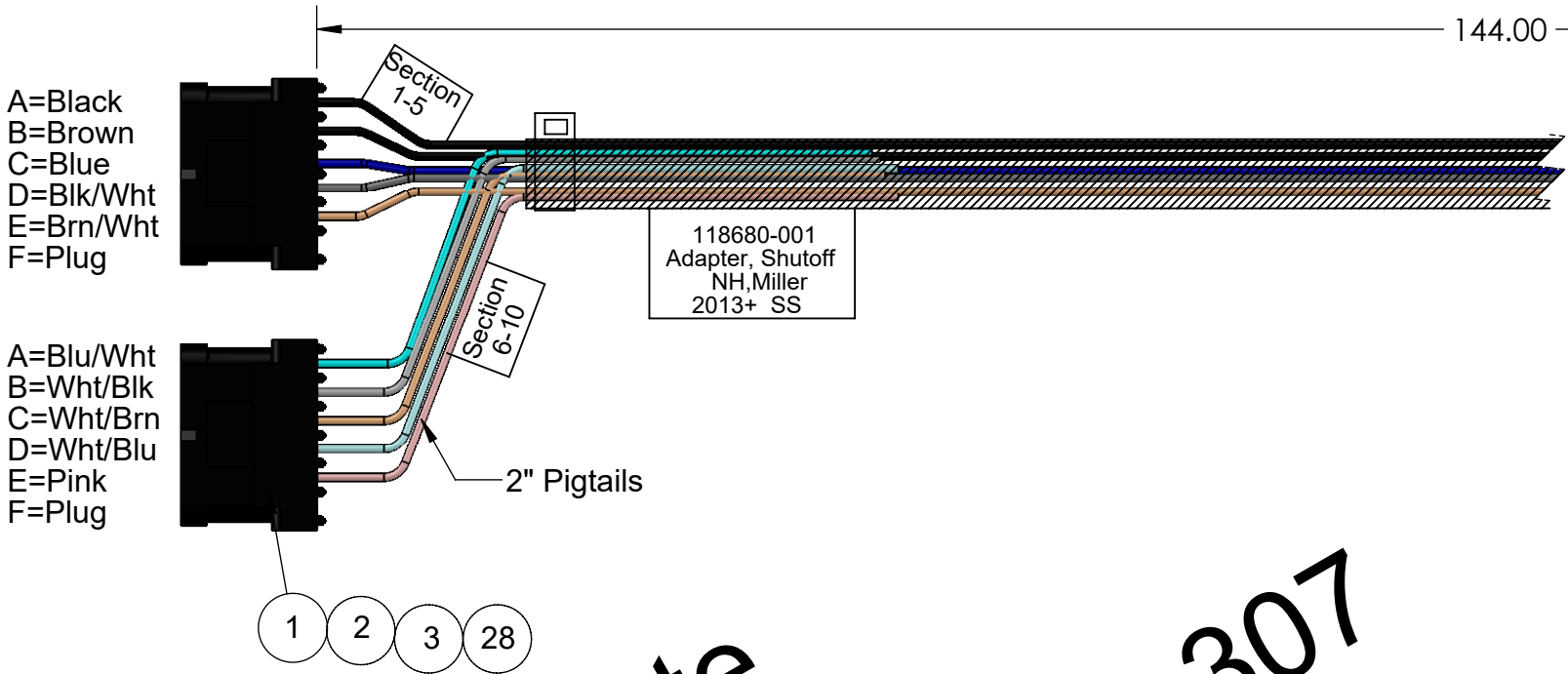


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REV	DESCRIPTION	DATE	BY
1	Preliminary Release	1/7/12	BLS
A	Production Release	1/29/12	BLS
B	Switched Contacts in Plugs	2/28/13	BLS
C	Item 9, 706530-227 was 706530-229	1/14/14	BLS


SPLICE DETAIL
 CRIMP, SOLDER, & HEAT SHRINK
 10 Pls

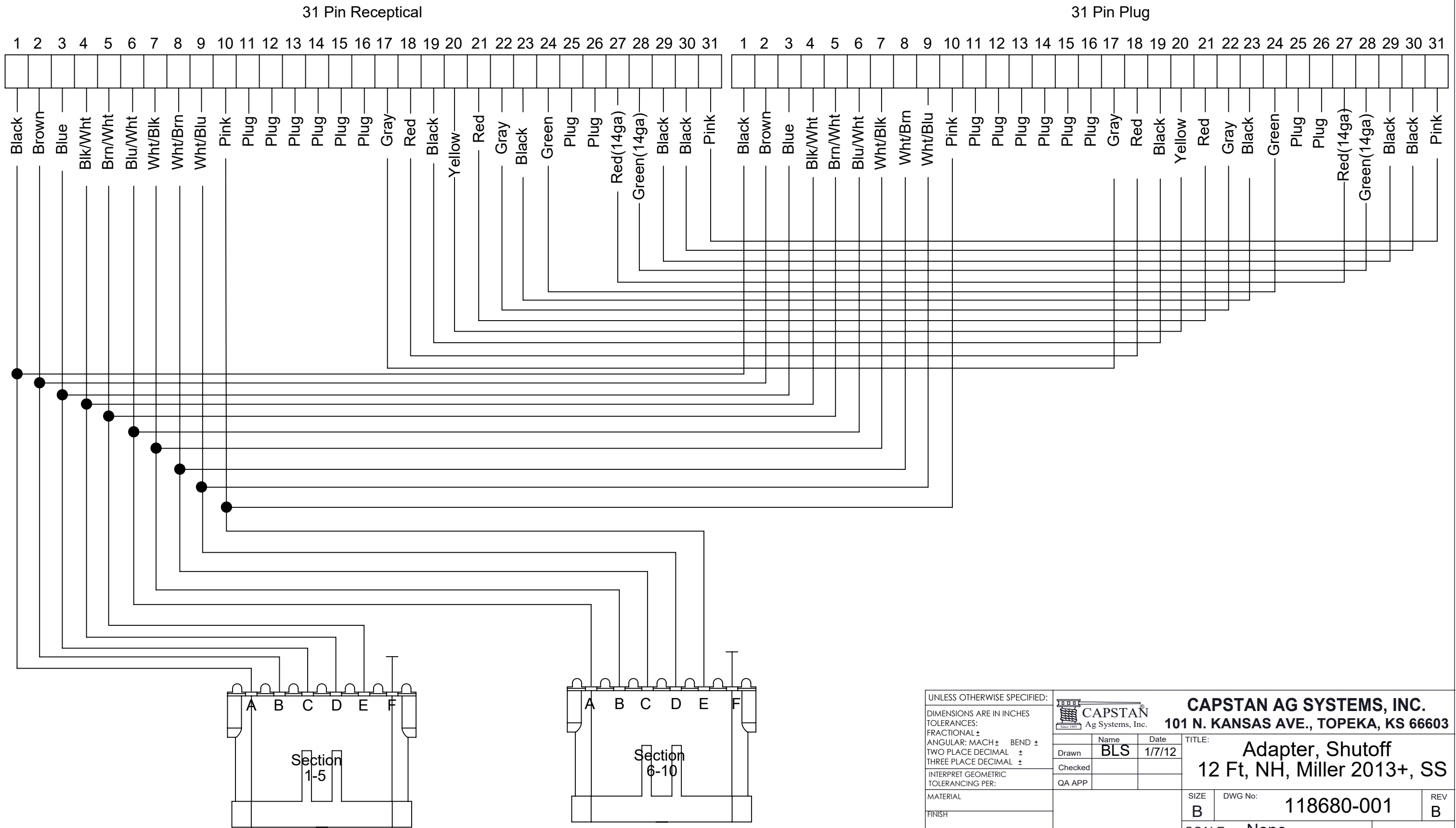


18	708000-175/0	Wire, 18 Ga. White/Black	152
17	708000-178/9	Wire, 18 Ga. Blue/White	152
16	708000-179/9	Wire, 18 Ga. Brown/White	152
15	708000-177/9	Wire, 18 Ga. Black/White	166
14	708000-178	Wire, 18 Ga. Blue	152
13	708000-179	Wire, 18 Ga. Brown	152
12	708000-177	Wire, 18 Ga. Black	214
11	708000-159	Tube, Heat Shrink 3/16 x 1.25	10
10	706530-336	Terminal, Female, 16-18 Ga.	21
9	706530-227	Backshell, Compression, Nut	2
8	706530-226	Backshell, HDP20-24 Large	2
7	706530-248	Plug, 31 Pin, DT	1
6	706530-346	Plug, Cavity, 16-18 Ga. DT	16
5	706530-335	Terminal, Male 16-18 Ga	21
4	706530-247	Receptical, 31 Pin, DT	1
3	706500-001	Seal, Cable, Green, 16-18 Ga.	10
2	706530-205	Terminal, Male 18-20 Ga	10
1	706510-506	Shroud, 6 Pin	2
Item	Part Number	Description	Qty

31	708000-182	Wire, 18 Ga. Yellow	24
30	706530-334	Terminal, Female, 14-16 Ga.	2
29	706530-333	Terminal, Male, 14-16 Ga.	2
28	706500-010	Plug, Cavity, Green	2
27	715040-175	Tie, Cable, 4" Black	2
26	708000-191	Sleeving, Expandable, 1/2"	147
26	708000-174	Wire, 18 Ga. Green	24
25	708000-184	Wire, 18 Ga. Gray	24
24	708000-176	Wire, 18 Ga. Red	24
23	708000-161	Wire, 14 Ga. Green	24
22	708000-157	Wire, 14 Ga. Red	24
21	708000-183	Wire, 18 Ga. Pink	184
20	708000-175/6	Wire, 18 Ga. White/Blue	152
19	708000-175/1	Wire, 18 Ga. White/Brown	152
Item	Part Number	Description	Qty

UNLESS OTHERWISE SPECIFIED:		 CAPSTAN AG SYSTEMS, INC. 101 N. KANSAS AVE., TOPEKA, KS 66603	
DIMENSIONS ARE IN INCHES		TITLE: Adapter, Shutoff, 12 Ft, NH, Miller 2013+ SS	
TOLERANCES:		SIZE B DWG No: 118680-001 REV C	
FRACTIONAL ±		SCALE: None	
ANGULAR: MACH ± BEND ±		SHEET 1 of 2	
TWO PLACE DECIMAL ±			
THREE PLACE DECIMAL ±			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			

Obsolete
 Replaced by
 118606-401 & 118606-307



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±
ANGULAR: MACH ± BEND ±
TWO PLACE DECIMAL ±
THREE PLACE DECIMAL ±
INTERPRET GEOMETRIC
TOLERANCING PER:
MATERIAL
FINISH

DO NOT SCALE DRAWING

**CAPSTAN**
Ag Systems, Inc.

Drawn	Name BLS	Date 1/7/12
Checked		
QA APP		

CAPSTAN AG SYSTEMS, INC.
101 N. KANSAS AVE., TOPEKA, KS 66603

TITLE:
**Adapter, Shutoff
12 Ft, NH, Miller 2013+, SS**

SIZE B	DWG No: 118680-001	REV B
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SCALE: None

SHEET 2 of 2