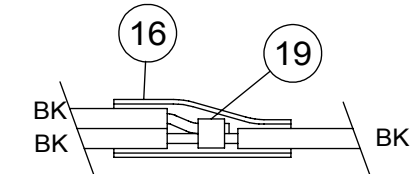
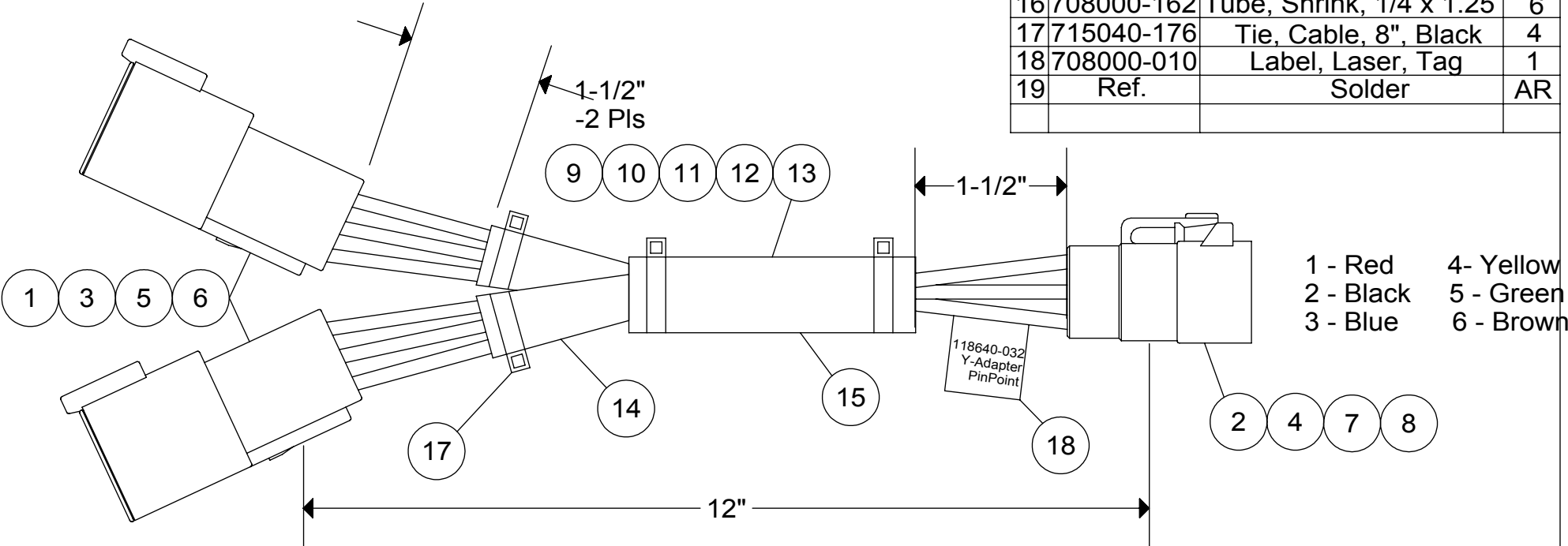


REV	DESCRIPTION	DATE	BY
1	Prototype Release	05/11/07	JJG
A	Production Release	2/22/11	RDC
B	Added 1-1/2 Dimensions	2/26/14	BLS

ID	PART NUMBER	DESCRIPTION	QTY
1	706530-305	Connector,Recept, 6-Pin	2
2	706530-306	Connector, Plug, 6-Pin	1
3	706530-315	Wedgelock,Recept, 6-Pin	2
4	706530-316	Wedgelock, Plug, 6-Pin	1
5	706530-335	Contact, Pin, S&F, 16-18ga	8
6	706530-336	Contact, Pin, S&F, 14-16ga	4
7	706530-336	Contact,Socket,S&F,16-18ga	4
8	706530-336	Contact Socket,S&F,14-16ga	2
9	708000-139	Cable, CAN/BUS, 18ga x 218	1
10	708000-157	Wire, 14ga, Red, GXL	18
11	708000-150	Wire, 14ga, Black, GXL	18
12	708000-178	Wire, 18ga, Blue, GXL	18
13	708000-179	Wire, 18ga, Brown, GXL	18
14	708000-190	Sleeving, Exp, 1/4, Black	10
15	708000-191	Sleeving, Exp, 1/2, Black	4.5
16	708000-162	Tube, Shrink, 1/4 x 1.25	6
17	715040-176	Tie, Cable, 8", Black	4
18	708000-010	Label, Laser, Tag	1
19	Ref.	Solder	AR



SPlice DETAIL - 6 SPLICES
SOLDER & HEAT SHRINK



Wire Cut Length Determines Final Part Length
Strip & Braid Length Per Mfg. Preference
Stagger Splices to Minimize Bulk
Ultrasonic Welding Permitted vs. Soldering
Adhere to SAE J1939-15