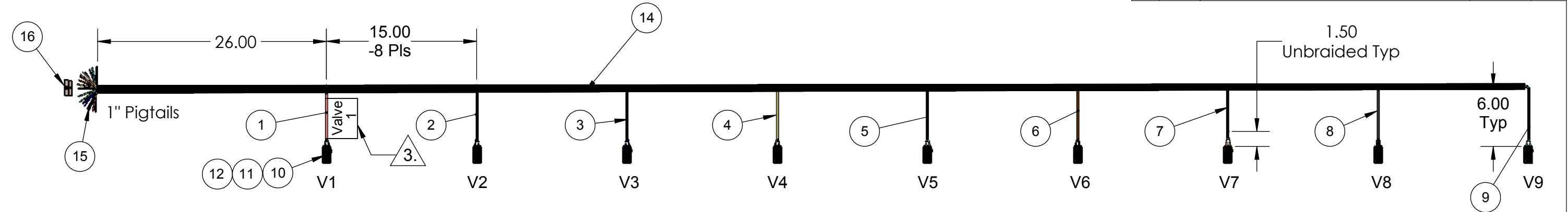


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REV	ECR	DESCRIPTION	DATE	BY
A		PRODUCTION RELEASE	8/1/12	BLS
B	1052	Added 1.5" Unbraided Dimension	5/26/15	BLS
C	2274	Dim, 26" was 21", Added Colors to Harness, Changed Cut Lengths	2/1/18	BLS



V9B	10	1	V9A, (Blu/Org)
V8B	11	2	V8A, (Blk/Org)
V7B	12	3	V7A, (Red/Org)
V6B	13	4	V6A, (Brn/Wht)
V5B	14	5	V5A, (Grn/Wht)
V4B	15	6	V4A, (Yel/Wht)
V3B	16	7	V3A, (Blu/Wht)
V2B	17	8	V2A, (Blk/Wht)
V1B	18	9	V1A, (Red/Wht)

Add Dielectric Grease, Dow Corning 4 Electrical Insulating Compound to Terminal Side of Connector

Notes:

- Wire cut length determines final part length.
- Strip & braid length per manufacturers preference.
-  Label as required.

16	706530-251	Connector, Receptical, 18 Pin	1
15	706530-253	Terminal, Socket, 18-22 Ga	18
14	708000-015	Braiding, Black	As Req'd
13	708000-010	Labe, laser, Tag	1
12	706530-205	Terminal, Male, 18-20 Ga	18
11	706510-502	Shroud, 2 Pin	9
10	706500-001	Seal, Cable, Green, 16-18 Ga	18
9	708000-178/3	Wire, 18 Ga, Blue/Orange Stripe, GXL	306"
8	708000-177/3	Wire, 18 Ga, Black/Orange Stripe, GXL	276"
7	708000-176/3	Wire, 18 Ga, Red/Orange Stripe, GXL	246"
6	708000-179/9	Wire, 18 Ga, Brown/White Stripe, GXL	216"
5	708000-174/9	Wire, 18 Ga, Green/White Stripe, GXL	186"
4	708000-182/9	Wire, 18 Ga, Yellow/White Stripe, GXL	156"
3	708000-178/9	Wire, 18 Ga, Blue/White Stripe, GXL	126"
2	708000-177/9	Wire, 18 Ga, Black/White Stripe, GXL	96"
1	708000-176/9	Wire, 18 Ga, Red/White Stripe, GXL	66"

Item	Part Number	Description		Qty
UNLESS OTHERWISE SPECIFIED:		CAPSTAN Ag Systems, Inc. CAPSTAN AG SYSTEMS, INC. 101 N. KANSAS AVE., TOPEKA, KS 66603		
DIMENSIONS ARE IN INCHES				
TOLERANCES:				
FRACTIONAL ±				
ANGULAR: MACH ± BEND ±				
TWO PLACE DECIMAL ±				
THREE PLACE DECIMAL ±				
INTERPRET GEOMETRIC TOLERANCING PER:				
MATERIAL				
FINISH				
DO NOT SCALE DRAWING				
		SIZE B	DWG No: 118200-131	REV C
		SCALE: None		SHEET 1 of 1