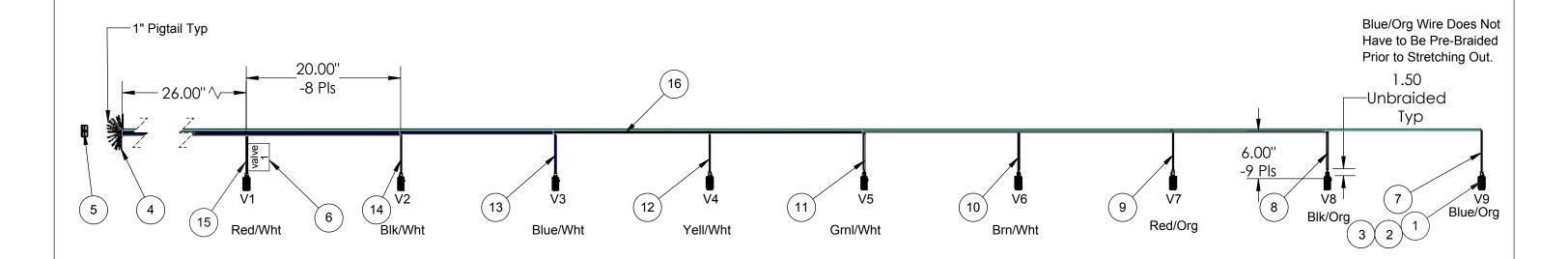
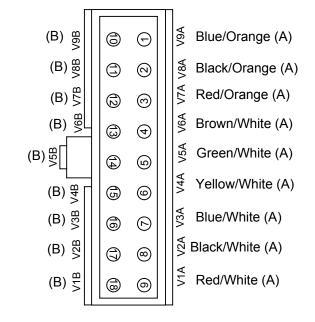
PROPRIETARY AND CONFIDENTIAL

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I	REV	ECR	DESCRIPTION	DATE	BY
ſ	Α		Production Release	8/17/12	BLS
Ī	В	1052	Added 1.5" Unbraided Dimension	5/26/15	BLS





Add Dielectric Grease, Dow Corning 4 Electrical Insulating Compound, to Terminal Side of Connector.

Notes:

- Wire cut Lengths Determines Final Part Length. Strip and Braid Length Per Manufactures Preference.

UNLESS OTHERWISE SPECIFIED:					
Item	Part Number	Description	Qty		
1	706510-502	Shroud, 2 Pin	9		
2	706500-001	Seal, Cable, Green, 16-18 Ga	18		
3	706530-205	Terminal, Male, 18-20 Ga	18		
4	706530-253	Terminal, Socket, 18-22 Ga	18		
5	706530-251	Connector, Receptical, 18 Pin	1		
6					
7	708000-178/3	Wire, 18 Ga, Blue/Orange	388		
8	708000-177/3	Wire, 18 Ga, Black/Orange	348		
9	708000-176/3	Wire, 18 Ga, Red/Orange	308		
10	708000-179/9	Wire, 18 Ga, Brown/White	268		
11	708000-174/9	Wire, 18 Ga, Green/White	228		
12	708000-182/9	Wire, 18 Ga, Yellow/White	188		
13	708000-178/9	Wire, 18 Ga, Blue/White	148		
14	708000-177/9	Wire, 18 Ga, Black/White	108		
15	708000-176/9	Wire, 18 Ga, Red/White	68		
16	708000-015	Braiding, Black	.274		

ONLESS OTTLKWISE STECTILE.	7000		=_
DIMENSIONS ARE IN INCHES FOLERANCES: FRACTIONAL +	CAPSTAN Since 1893 Ag Systems, Inc.		
ANGULAR: MACH± BEND ±		Name	
TWO PLACE DECIMAL ±	Drawn	RDC	7/
THREE PLACE DECIMAL ±	Checked		
INTERPRET GEOMETRIC	CHOCKOL		_
TOLERANCING PER:	QA APP		
MATERIAL			
HZIMI	1		

DO NOT SCALE DRAWING

CAPSTAN AG SYSTEMS, INC. 101 N. KANSAS AVE., TOPEKA, KS 66603

Date TITLE: 7/8/11 Cable Assembly 9 Nozzle x 20 VCM, PinPoint B REV

SIZE 118200-129

SCALE: None SHEET 1 of 1