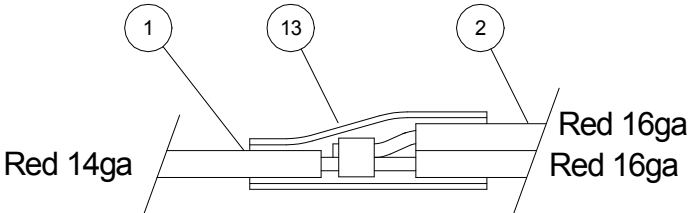
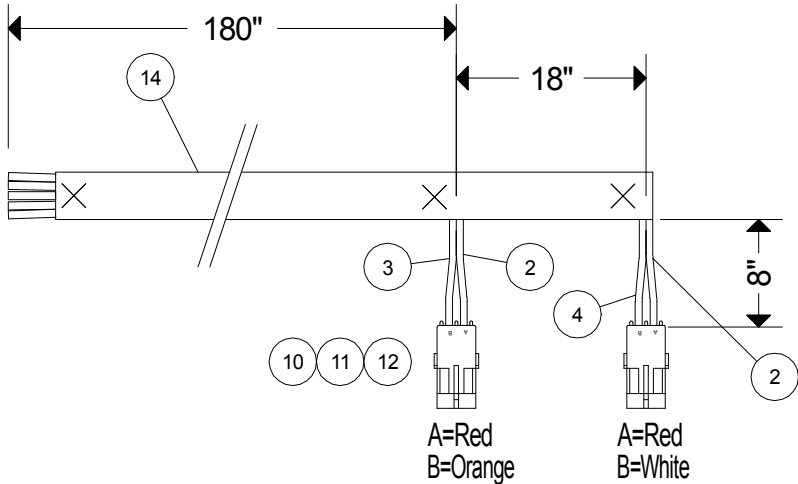


REV	DESCRIPTION	DATE	BY
A	Released to Production	4/14/11	RDC

ID	PART NUMBER	DESCRIPTION	QTY
1	708000-157	Wire, 14ga, Red, GXL	174
2	708000-173	Wire, 16ga, Red, GXL	50
3	708000-167	Wire, 16ga, Orange, GXL	190
4	708000-163	Wire, 16ga, White, GXL	208
5			
6			
7			
8			
9			
10	706510-502	Shroud - 2 Pin	2
11	706530-209	Terminal, Male, 14-16 GA	4
12	706500-001	Seal, Cable, Green, 16-18GA	4
13	708000-162	Tube, Shrink, 1/4 x 1.25	1
14	708000-195	Sleeving, Split, 1/4	198
15			



SPLICE DETAIL
SOLDER & HEAT SHRINK
NOTE 1



Note 1: Splice red 16 ga to red 14 ga. Then apply heat shrink.
 Note 2: Tape wires at each branch for strain relief.
 Note 3: Tape sleeving at each branch and at end. X marks the tape locations.

CAPSTAN AG SYSTEMS, INC. 101 N. KANSAS AVE., TOPEKA, KS 66603					Harness, Pace 2 x 18" + 15'
DATE	BY	SCALE	PAGE	SIZE	116200-069
4/14/11	RDC	NONE	1 OF 1	A	