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Etch (AHF24)  
in 1/8-3/16 High  
Lettering in This  
Approx. Area

$\phi .120$  -6 Holes

$\phi .90$  Ref

$\phi .150$  Ref

$\phi .1250$

$\phi .719$

$\phi .480$

$\phi .250$

$\phi .640$

$\phi .1.144$

$\phi .1.350$

$\phi .1.50$

1.05

.991

.888

.75

.700

.657

.50

.375

.305

.204 Ref

Chamfer

29° Typ

Chamfer

60° Typ

Tap 3/4-32

SECTION A-A

DETAIL B  
SCALE 4 : 1

25°

Notes:

1. Material: 303 Stainless Steel.

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:

FRACTIONAL  $\pm$

ANGULAR: MACH  $\pm$  BEND  $\pm$

TWO PLACE DECIMAL  $\pm .01$

THREE PLACE DECIMAL  $\pm .005$

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL **Stainless Steel**

FINISH

DO NOT SCALE DRAWING

**CAPSTAN**  
Ag Systems, Inc.

**CAPSTAN AG SYSTEMS, INC.**  
101 N. KANSAS AVE., TOPEKA, KS 66603

Drawn **BLS** 4/3/15

Checked

QA APP

NAME

DATE

TITLE: **Nozzle, Valve Body Arag, High Flow, AHF24**

SIZE **B**

DWG No: **116182-215**

REV **B**

SCALE: **None**

SHEET 1 of 1

1. Material: 303 Stainless Steel.

DETAIL B  
SCALE 4 : 1

DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±      BEND ± TWO PLACE DECIMAL      ± .01 THREE PLACE DECIMAL      ± .005
INTERPRET GEOMETRIC TOLERANCING PER:
MATERIAL <b>Stainless Steel</b>
FINISH
DO NOT SCALE DRAWING

	Name	Date
Drawn	<b>BLS</b>	4/3/15
Checked		
QA APP		

TITLE:	Nozzle, Valve Body Arag, High Flow, AHF24
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SIZE <b>B</b>	DWG No: <b>116182-215</b>	REV <b>B</b>
SCALE: <b>None</b>		SHEET 1 of 1