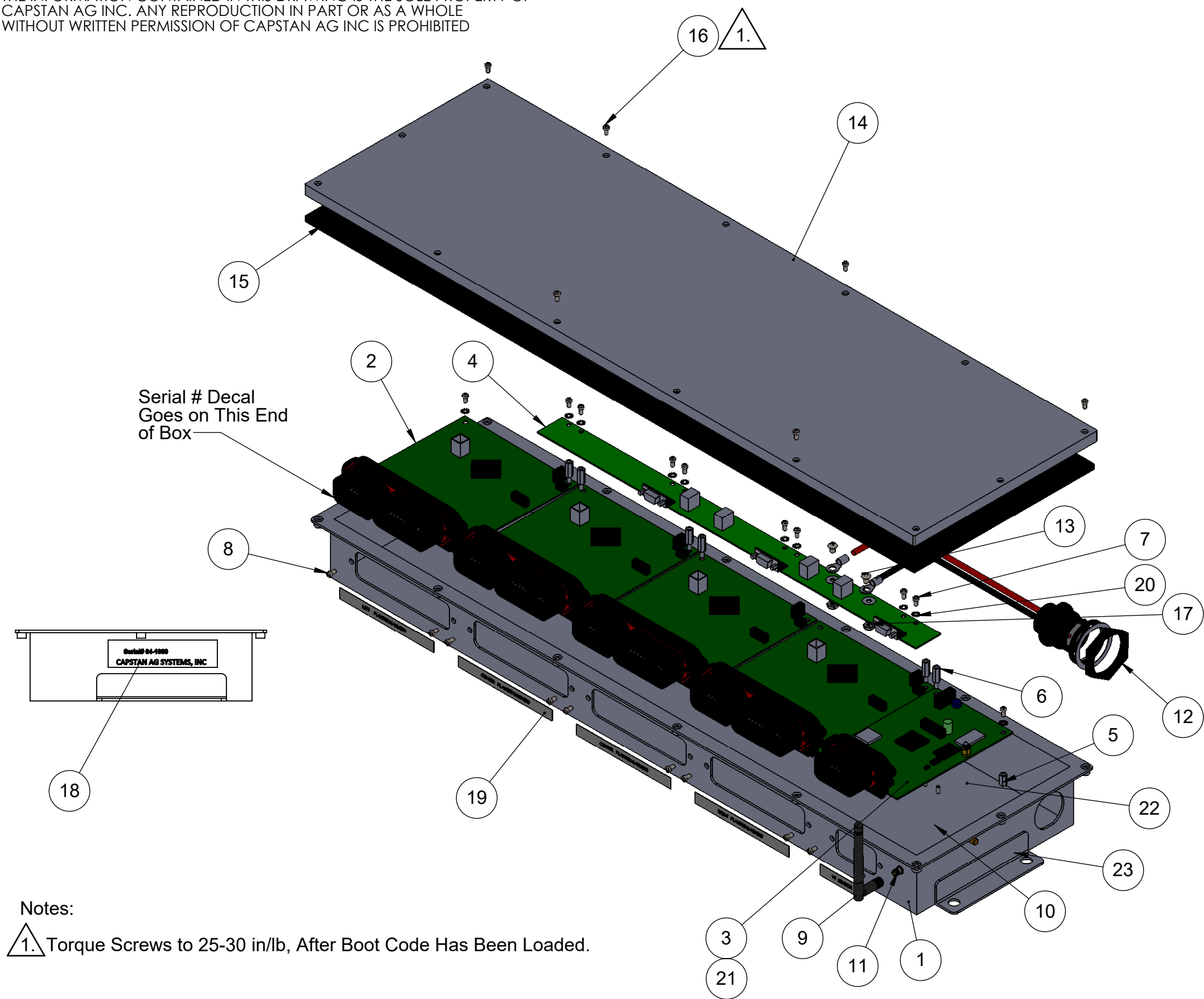


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Rev	ECR	Description	Date	By	App
A	2138	Production Release	2/27/17	BLS	



27	911533-030	Boot Code, IO	1
26	911523-030	Boot Code, VT	1
25	911513-040	Application Code, IO	1
24	911503-060	Application Code, VT	1
23	115100-109	Antenna	1
22	115100-108	Antenna Wire Assembly	1
21	120040-002	SD Card, 16 Gig	1
20	713600-005	#6 Star Lock Washer	10
19	115100-380	Decal, Section, (Vt, Left, Right)	1
18	115100-388	Decal, Serial # 64-0000	1
17	713501-807	Nut, Hex, 10-32 Nylock	2
16	709031-205	Screw, 10-24 UNC x 5/8 Torx	14
15	115100-646	Gasket, Lid, Controller, 4 IO	1
14	115100-645	Lid, Controller Box, 4 IO Brds	1
13	709031-806	Screw, 10-32 x 1/2 Truss HD	2
12	115100-369	Harness, Power Connection	1
11	115100-107	Connector, Antenna Wire	1
10	115100-106	Antenna Wire Assembly	1
9	115100-105	Antenna	1
8	709031-204	Screw, 8-16 Thd Form x 1/2 Torx	10
7	709031-306	Screw, 6-32 x 1/4" PH Phillips	10
6	706520-107	Standoff, 6-32 Hex, M/F x 5/8	8
5	706520-106	Standoff, 6-32 Hex, F/F x 7/16	10
4	115100-118	Back Plane, 4 IO Boards	1
3	115100-100	VT Board	1
2	115100-110	IO Board	4
1	115100-644	Controller Box, 1 IO Boards	1
Item	Part Number	Description	Qty

Drawn	Name	Date	TITLE:
Checked	BLS	2/27/17	Assembly, Controller
QA APP			6400 Series, 4 IO Boards
SIZE		DWG No:	REV
B		115100-643	A
SCALE: None			SHEET 1 of 1