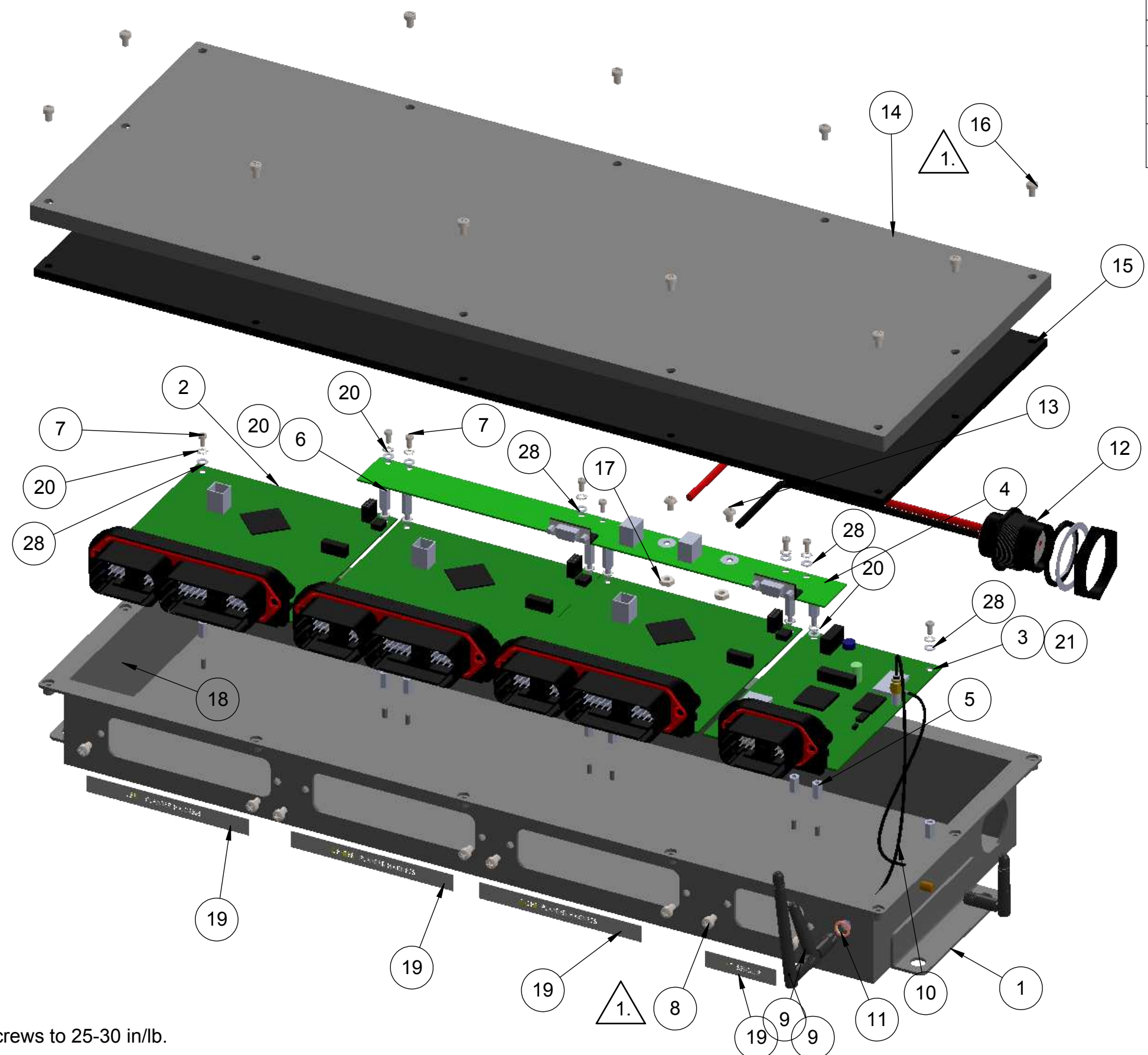


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Notes:
1. Torque Screws to 25-30 in/lb.

Rev	ECR	Description	Date	By
A	1070	Production Release	10/30/15	BLS
B	1097	Changed name, Added Items 20 & 21	1/13/16	BLS
C	2003	Added Note 1, Screw Torque Spec	1/28/16	BLS
D	2138	Added Item 22-27, Antenna & App Codes & Boot Codes	2/27/17	BLS
E	2271	Added Item 28	1/25/18	BLS
F	2390	Item 24, 911503-319 was 911503-060 Item 25, 911513-319 was 911513-040	1/28/19	BLS

28	713600-009	Washer, Plastic, #6	14
27	911533-030	Boot Code, IO	1
26	911523-030	Boot Code, VT	1
25	911513-319	Application Code, IO, 3.19	1
24	911503-319	Application Code, VT, 3.19	1
23	115100-109	Antenna	1
22	115100-108	Antenna Wire Assembly	1
21	120040-002	SD Card 16 Gig	1
20	713600-005	#6 Star lock Washer	14
19	115100-380	Decal, Section, (Right, Center, Left)	1
18	115100-385	Decal, Serial # 54-0000	1
17	713501-807	Nut, Hex, 10-32 Nylock	2
16	709031-205	Screw, 10-24 UNC x 5/8 Torx	12
15	115100-546	Gasket, Lid, Ctrl Box, 3 IO	1
14	115100-545	Lid, Control Box, 3 IO Box	1
13	709031-806	Screw, 10-32 x 1/2 Truss HD	2
12	115100-369	Harness, Power Connection	1
11	115100-107	Connector, Box, Antenna Wire	1
10	115100-106	Antenna Wire Assembly	1
9	115100-105	Antenna	1
8	709031-204	Screw, 8-16 Thd Form x 1/2 Torx	8
7	709031-306	Screw, 6-32 x 1/4" PH Phillips	8
6	706520-107	Standoff, 6-32 Hex, M/F x 5/8	6
5	706520-106	Standoff, 6-32 Hex, F/F x 7/16	8
4	115100-117	Back Plane, 3 IO Boards	1
3	115100-100	VT Board	1
2	115100-101	IO Board	3
1	115100-544	Controller Box, 3 IO Boards	1

Item	Part Number	Description	Qty
		CAPSTAN AG SYSTEMS, INC.	
APPLICATION SYSTEMS FOR PROFESSIONALS		4225 S.W. Kirklawn Ave., Topeka, KS 66609	
Drawn	Name: BLS	Date: 10/30/15	TITLE: Assembly, Controller 5400 Series, 3 IO Boards
Checked			
QA APP			
SIZE: B		DWG No: 115100-543	REV: F
SCALE: None		SHEET 1 of 1	